

STANDARD EXECUTIONS

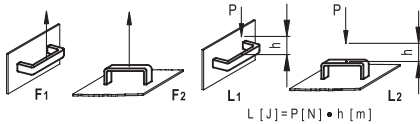
Brass bosses, threaded blind holes.

- **M.643:** high-resilience polypropylene based (PP) technopolymer, black colour, matte finish.
- **M.643R** (reduced version h=45): glass-fibre reinforced polyamide based (PA) technopolymer, black colour, matte finish.
- **M.643-FM:** high-resilience polypropylene based (PP) technopolymer, black colour, matte finish.

Brass bosses, pass-through holes for cylindrical-head screws with hexagon socket.

TECHNICAL DATA

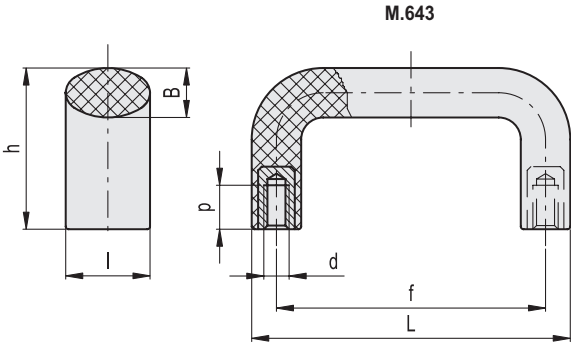
Tensile stress and impact strength: F1, F2, L1 and L2 values reported in the table are the result of breaking tests carried out with the appropriate dynamometric equipment under the test conditions shown in the figure with ambient temperature.



Conversion Table	
1 mm = 0.039 inch	
L	
mm	inch
100	3.93
108	4.21
134	5.28
148	5.83
166	6.54
196	7.72
253	9.96
322	12.68



ELESA Original design



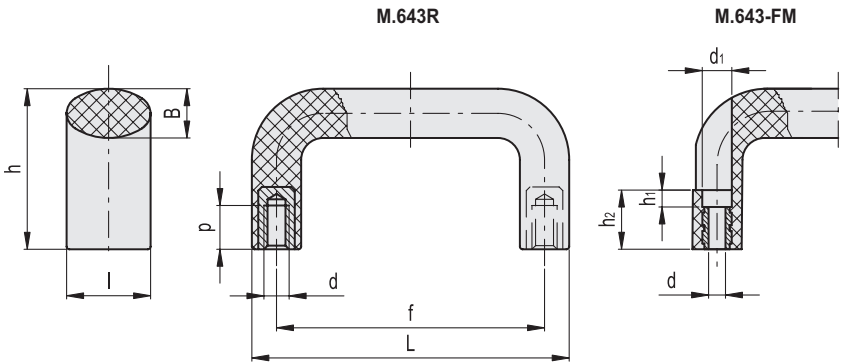
M.643

Code	Description	L	f	d6H	h	B	l	p	F1 [N]	F2 [N]	L1 [J]	L2 [J]	⚖
37300	M.643/100 B-M5	100	86±0.5	M5	44	14	23	10	2400	2400	12	6	46
37301	M.643/100 B-M6	100	86±0.5	M6	44	14	23	12	2400	2400	12	6	45
37305	M.643/110 B-M5	108	94±0.5	M5	48	14	24	10	2300	2300	10	8	60
37306	M.643/110 B-M6	108	94±0.5	M6	48	14	24	12	2300	2300	10	8	59
37308	M.643/140-117 B-M4	134	117±0.5	M4	49	15	25	10	2250	2650	8	12	63
37309	M.643/140-117 B-M5	134	117±0.5	M5	49	15	25	10	2250	2650	8	12	64
37310	M.643/140-117 B-M6	134	117±0.5	M6	49	15	25	12	2250	2650	8	12	65
37311	M.643/140-117 B-M8	134	117±0.5	M8	49	15	25	13	2250	2650	8	12	67
37314	M.643/140-120 B-M5	134	120±0.5	M5	49	15	25	10	2250	2650	8	12	68
37315	M.643/140-120 B-M6	134	120±0.5	M6	49	15	25	12	2250	2650	8	12	69
37316	M.643/140-120 B-M8	134	120±0.5	M8	49	15	25	13	2250	2650	8	12	70
37320	M.643/150 B-M5	148	132±0.5	M5	53	16	26	10	2200	2450	8	12	71
37321	M.643/150 B-M6	148	132±0.5	M6	53	16	26	12	2200	2450	8	12	72
37322	M.643/150 B-M8	148	132±0.5	M8	53	16	26	13	2200	2450	8	12	73
37331	M.643/180 B-M6	166	150±1	M6	56	16	27	12	2000	2550	8	13	81
37332	M.643/180 B-M8	166	150±1	M8	56	16	27	13	2000	2550	8	13	82
37333	M.643/180 B-M10	166	150±1	M10	56	16	27	17	2000	2550	8	13	83
37351	M.643/200 B-M8	196	179±1	M8	57	16	27	13	1900	2000	11	13	130
37352	M.643/200 B-M10	196	179±1	M10	57	16	27	17	1900	2000	11	13	132
37361	M.643/260 B-M8	253	235±1	M8	61	18.5	29	13	1900	2000	13	12	173
37362	M.643/260 B-M10	253	235±1	M10	61	18.5	29	17	1900	2000	13	12	171
37371	M.643/320 B-M10	322	300±1	M10	64	22	32	17	2000	2000	18	11	205





Conversion Table	
1 mm = 0.039 inch	
L	
mm	inch
100	3.93
134	5.28
148	5.83
196	7.72



M.643R													
Code	Description	L	f	d6H	h	B	l	p	F1 [N]	F2 [N]	L1 [J]	L2 [J]	
37353	M.643R/200 B-M8	196	179±1	M8	45	15	27	13	4000	3500	25	25	118

M.643-FM															
Code	Description	L	f	d	d1	h	h1	h2	B	l	F1 [N]	F2 [N]	L1 [J]	L2 [J]	
137301	M.643 FM/100 B-5	100	86±0.5	5.4	8.5	44	5.5	20.5	14	23	3000	2200	11	9	45
137311	M.643 FM/140 B-6	134	117±0.5	6.4	10.5	49	6	21	15	25	2000	2800	11	9	64
137331	M.643 FM/150 B-6	148	132±0.5	6.4	10.5	53	8.5	23.5	16	26	1900	1900	11	9	70
137351	M.643 FM/200 B-6	196	179±1	6.4	10.5	57	6	21	16	27	1900	1900	11	13	89